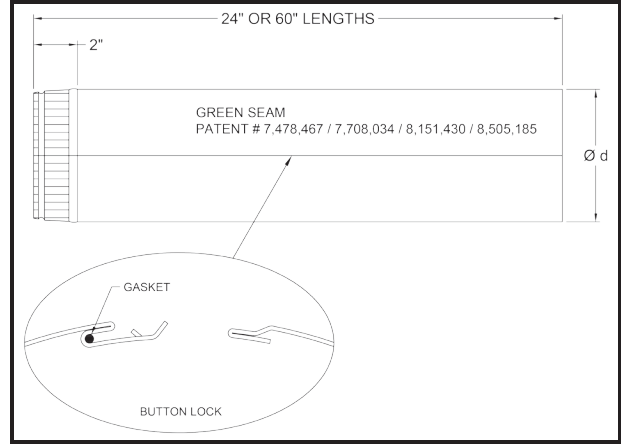


# GreenSeam® Snap Lock Pipe



Technical Data	
<ul style="list-style-type: none"> <li>GreenSeam Pipe is designed and tested to surpass SMACNA Class 3 Leakage Standards.</li> <li>Longitudinal seam is pre-sealed with gasket made of EPDM rubber and proprietary co-polymer</li> <li>Galvanized Steel (ASTM A653 and A924)</li> <li>G-60 Galvanized Coating (ASTM A653 and ASTM A90)</li> <li>Available in Specialty Metals:                             <ul style="list-style-type: none"> <li>Aluminum (ASTM B209 Alloy 3003 Temper H14)</li> <li>304 Stainless Steel (ASTM A480 2B Finish)</li> </ul> </li> </ul>	<ul style="list-style-type: none"> <li>Zero VOCs</li> <li>Pressure Rating: -1 w.g. to +2 w.g.</li> <li>SPBG - Button Lock Pipe meets SMACNA RL-8</li> <li>Exclusive technology:                             <ul style="list-style-type: none"> <li>Patent #7,478,467</li> <li>Patent #7,708,034</li> <li>Patent #8,151,430</li> <li>Patent #8,505,185</li> </ul> </li> </ul>

Gauge & Lock Availability - 24" Lengths					
Size (Ød)	Gauge			Quantity	
	28 Ga.	26 Ga.	24 Ga.		
				Bundle	Skid/Rack
4"	Yes	‡	-	10	720
5"	Yes	‡	-	10	490
6"	Yes	Yes	Yes	10	360
7"	Yes	Yes	Yes	10	220
8"	Yes	Yes	Yes	10	160
9"	Yes	Yes	Yes	10	140
10"	Yes	Yes	Yes	10	120
12"	Yes	Yes	Yes	10	90
14"	Yes	Yes	Yes	10	70

‡ Consult factory for availability.

Gauge & Lock Availability - 60" Lengths					
Size (Ød)	Gauge			Quantity	
	28 Ga.	26 Ga.	24 Ga.		
				Bundle	Skid/Rack
4"	Yes	‡	-	5	355
5"	Yes	‡	-	5	245
6"	Yes	Yes	Yes	5	150
7"	Yes	Yes	Yes	5	100
8"	Yes	Yes	Yes	5	100
9"	Yes	Yes	Yes	5	80
10"	Yes	Yes	Yes	5	60
12"	Yes	Yes	Yes	5	45
14"	Yes	Yes	Yes	5	30

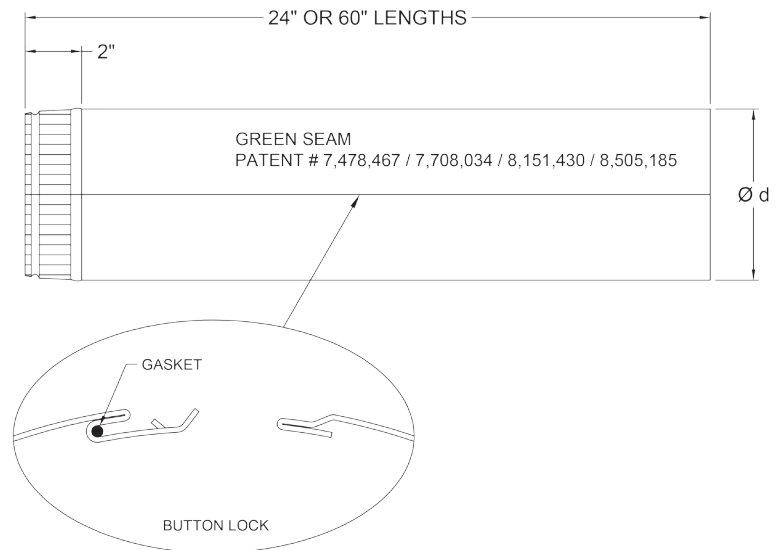
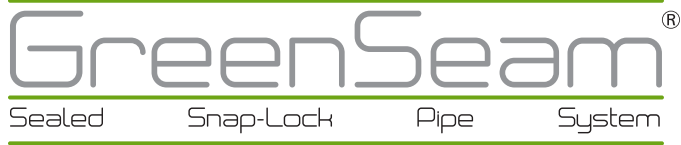
‡ Consult factory for availability.

Part Number Schematic						
Example: <b>60SPBG10GA26</b> = 60" long, 10" round GreenSeam® Snap Pipe in 26Ga. Galvanized Steel						
<b>60</b> Pipe Length 24 - 2' 0" 60 - 5' 0" 48 - 4' 0" AL, S4 Only	<b>SP</b> Snap Pipe	<b>B</b> Lock Type B - Button	<b>G</b> GreenSeam	<b>10</b> Pipe Diameter (Ød)	<b>GA</b> Material GA-Galvanized (Std.) AL - Aluminum S4 - 304 S.S.	<b>26</b> Gauge GA: 28, 26, 24 AL: 25, S4-26

Items in green denote available options  
Check with your sales representative for availability of any size, gauge, or specialty metal item not shown here.

# Sealed Snap Lock Pipe

## Gasket Specification



### Longitudinal Gasket Composition

This material is made of butyl and E.P.D.M. rubbers, and proprietary co-polymer. It contains some process aids, antioxidants, tackifying resins, and is fungi resistant.

### Test Data

**Color:** Black

**Odor:** None

**Melt Point:** Ball & Ring, 300° F

**Slump:** 3/8" Bd @ 250° F — no slump or sag.

**Solids Content (% by weight):** 100%

**Elongation (0° F, 77° F):** 450%, 900%

**Tensile Strength:** ASTM D412 Die C — 65 psi

**Plasticizer Migration:** ASTM C772-74; no bleed or stain.

**Cold Temperature Flexibility:** ASTM C765-73 — passes.

**Water Resistance:** ASTM D1056 — 0.01%

**Shelf and Service Life:** 20 years min.

**Force to Compress:** As measured when one cubic inch of 3/8" thick material is compressed to 3/16" thick material at 2" per min.

0° F — 60 psi

77° F — 30 psi

120° F — 15 psi

**Aging Characteristics:** ASTM D750-68 (1000 hrs.) on surface — slight haze

**VOCs:** 0

**Surface Burning Characteristics:** ASTM E-84 Test

Test Results: Flame Spread Index - 0

Smoke Developed Index - 30

Full test report available upon request