



POLYKEN® 229
Premium Grade Duct Tape

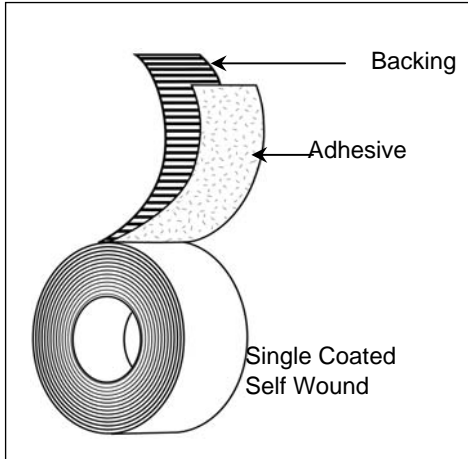
APPLICATIONS

- Sealing heating and air conditioning duct connections.
- General purpose packaging and bundling.
- Holding insulation materials in place.

FEATURES & BENEFITS

- Excellent tensile strength, adhesion, and tack properties.
- Designed for the most demanding HVAC applications.
- Extra thick adhesive to provide excellent sealing bond to all types of surfaces.
- Tested in accordance with UL 723.

CONSTRUCTION



PRODUCT DESCRIPTION

Single-Coated Construction

Backing:

- Polyethylene Coated Cloth

Adhesive:

- Rubber

Colors:

- Black, Silver

TEST DATA

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	12 mils	304.80 μ	ASTM D 1000
Adhesion to Steel	70 oz./in.	7.66 N/cm	PSTC-1
Adhesion to Backing	30 oz./in.	3.28 N/cm	PSTC-1
Tensile Strength	25 lb./in.	43.78 N/cm	ASTM D 1000
Maximum Performance Temperature	200 F		
Flame Spread	5		
Smoke Developed	0		

**Recommended storage conditions: 40-60% Humidity, 60°F-80°F

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